

FORM PTO-13C2  
OFFICE  
(REV. 11-2000)

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK

ATTORNEY'S DOCKET NUMBER

32860-000196

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

10/030302

**TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371**

<b>INTERNATIONAL APPLICATION NO.</b>		<b>INTERNATIONAL FILING DATE</b>	<b>PRIORITY DATE CLAIMED</b>
PCT/DE00/01343		April 28, 2000	May 11, 1999
<b>TITLE OF INVENTION</b>			
INSULATION DISPLACEMENT CONTACT AND CONNECTOR			
<b>APPLICANT(S) FOR DO/EO/US</b>			
Johann HERRMAN and Guenther WEISSBERGER			
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:			
<p>1. <input checked="" type="checkbox"/> This is a <b>FIRST</b> submission of items concerning a filing under 35 U.S.C. 371.</p> <p>2. <input type="checkbox"/> This is a <b>SECOND</b> or <b>SUBSEQUENT</b> submission of items concerning a filing under 35 U.S.C. 371.</p> <p>3. <input checked="" type="checkbox"/> This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39 (1).</p> <p>4. <input type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31).</p> <p>5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371(c)(2))           <ul style="list-style-type: none"> <li>a. <input checked="" type="checkbox"/> is transmitted herewith (required only if not transmitted by the International Bureau). WO 00/</li> <li>b. <input checked="" type="checkbox"/> has been transmitted by the International Bureau.</li> <li>c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US).</li> </ul> </p> <p>6. <input checked="" type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)).           <ul style="list-style-type: none"> <li>a. <input checked="" type="checkbox"/> is transmitted herewith.</li> <li>b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4)</li> </ul> </p> <p>7. <input checked="" type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).           <ul style="list-style-type: none"> <li>a. <input type="checkbox"/> are transmitted herewith (required only if not transmitted by the International Bureau).</li> <li>b. <input type="checkbox"/> have been transmitted by the International Bureau.</li> <li>c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired.</li> <li>d. <input checked="" type="checkbox"/> have not been made and will not be made.</li> </ul> </p> <p>8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).</p> <p>9. <input checked="" type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).</p> <p>10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).</p>			
<b>Items 11. to 20. below concern document(s) or information included:</b>			
<p>11. <input checked="" type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98-1449 and International Search Report (PCT/ISA/210) in German with Six (6) references.</p> <p>12. <input checked="" type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.</p> <p>13. <input checked="" type="checkbox"/> A FIRST preliminary amendment.</p> <p>14. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment.</p> <p>15. <input checked="" type="checkbox"/> A substitute specification.</p> <p>16. <input type="checkbox"/> A change of power of attorney and/or address letter.</p> <p>17. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821-1.825.</p> <p>18. <input type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4).</p> <p>19. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4).</p> <p>20. <input checked="" type="checkbox"/> Other items or information:           <ul style="list-style-type: none"> <li>1) One (1) sheet of Formal Drawings</li> <li>2.) Amended Letter and Amended Sheets</li> </ul> </p>			

U.S. APPLICATION NO (if known, see 37 CFR 1.5)

**10/030302**

INTERNATIONAL APPLICATION NO

PCT/DE00/01343

ATTORNEYS DOCKET NUMBER

32860-000196

21.  The following fees are submitted:**BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5):**

Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO. .... **\$1,040.00**

International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO. .... **\$890.00**

International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO. .... **\$710.00**

International preliminary examination fee (37 CFR 1.482) paid to USPTO but all claims did not satisfy provisions of PCT Article 33(1)-(4). .... **\$690.00**

International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4). .... **\$100.00**

**CALCULATIONS PTO USE ONLY**

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**ENTER APPROPRIATE BASIC FEE AMOUNT =**

Surcharge of \$130.00 for furnishing the oath or declaration later than  20  30 months from the earliest claimed priority date (37 CFR 1.492(e)).

CLAIMS      NUMBER FILED      NUMBER EXTRA      RATE

Total Claims	24 - 20 =	4	X \$18.00	\$ 72.00
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Independent Claims	1 - 3 =	0	X \$80.00	\$ 0
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MULTIPLE DEPENDENT CLAIM(S) (if applicable)	None	+ \$270.00	\$ 0
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<b>TOTAL OF ABOVE CALCULATIONS =</b>		\$ 962.00
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Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced by 1/2.

<input type="checkbox"/>	<b>SUBTOTAL =</b>	\$ 962.00
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Processing fee of \$130.00 for furnishing the English translation later than  20  30 months from the earliest claimed priority date (37 CFR 1.492(f)).

<input type="checkbox"/>	<b>TOTAL NATIONAL FEE =</b>	\$ 962.00
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Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property +

<input type="checkbox"/>	<b>TOTAL FEES ENCLOSED =</b>	\$ 1,002.00
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	Amount to be:	\$
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	refunded	\$
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	charged	\$
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a.  A check in the amount of \$ \_\_\_\_\_ to cover the above fees is enclosed.

b.  Please charge my Deposit Account No. 08-0750 in the amount of \$1,002.00 to cover the above fees. A triplicate copy of this sheet is enclosed.

c.  The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 08-0750.

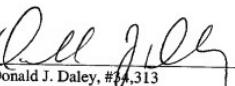
**NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.**

Send all correspondence to:

Harness, Dickey & Pierce, P.L.C – Customer No. 30596  
Post Office Box 8910  
Reston, Virginia 20195

Date: November 9, 2001

/kma

By   
Donald J. Daley, #14,313

PATENT  
32860-000196

IN THE U.S. PATENT AND TRADEMARK OFFICE

Applicants: Johann HERRMAN and Guenther WEISSBERGER  
Int'l App. No.: PCT/DE00/01343  
Application No.: NEW  
Filed: November 9, 2001  
For: INSULATION DISPLACEMENT CONTACT AND CONNECTOR

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents  
Washington, DC 20231

November 9, 2001

Sir:

The following preliminary amendments and remarks are respectfully submitted in connection with the above-identified application.

**IN THE ABSTRACT**

Please replace the Abstract with the attached revised Abstract.

**IN THE CLAIMS**

Please replace the original claims with the following new claims:

1. (Amended) An insulation displacement contact, comprising:
  - a slotted, sprung contact region as a contact-making slot formed on a connecting bracket; and
  - an outer spring clip surrounding and reinforcing the contact region, wherein the spring clip forms an insulation displacement blade in at least one end region, the blade in the at least one end region forming an entry region capable of cutting and located in front of the contact region.

2. (Amended) The insulation displacement contact as claimed in claim 1, wherein the contact-making slot includes at least one blunt contact zone to protect a conductor core.

3. (Amended) The insulation displacement contact as claimed in claim 2, wherein the spring clip and blade are formed from suitably hard material, and wherein the contact region is formed from electrically conductive material.

4. (Amended) The insulation displacement contact as claimed in claim 1, wherein each connecting bracket forms a contact-making slot at each of its ends.

5. (Amended) The insulation displacement contact as claimed in claim 1, wherein at least one of the spring clip and the connecting bracket are designed such that the limbs of the spring clip secure the contact-making slot in its position.

6. (Amended) The insulating displacement contact as claimed in claim 1, wherein the cutting blade on the end region forms an entry region capable of cutting, and located in front of the contact region.

7. (Amended) A connecting terminal having at least one insulation displacement contact as claimed in claim 1.

8. (Amended) A terminal strip having at least one insulation displacement contact as claimed in claim 1.

**Please add the following new claims:**

-- 9. The insulation displacement contact as claimed in claim 2, wherein each connecting bracket forms a contact-making slot at each of its ends.

10. The insulation displacement contact as claimed in claim 3, wherein each connecting bracket forms a contact-making slot at each of its ends.

11. The insulation displacement contact as claimed in claim 2, wherein at least one of the spring clip and the connecting bracket are designed such that the limbs of the spring clip secure the contact-making slot in its position.

12. The insulation displacement contact as claimed in claim 3, wherein at least one of the spring clip and the connecting bracket are designed such that the limbs of the spring clip secure the contact-making slot in its position.

13. An insulating displacement contact as claimed in claim 2, wherein the cutting blade on the end region forms an entry region capable of cutting, and located in front of the contact region.

14. An insulating displacement contact as claimed in claim 3, wherein the cutting blade on the end region forms an entry region capable of cutting, and located in front of the contact region.

15. A connecting terminal having at least one insulation displacement contact as claimed in claim 2.

16. A connecting terminal having at least one insulation displacement contact as claimed in claim 3.

17. A connecting terminal having at least one insulation displacement contact as claimed in claim 4.

18. A connecting terminal having at least one insulation displacement contact as claimed in claim 5.

19. A connecting terminal having at least one insulation displacement contact as claimed in claim 6.

20. A terminal strip having at least one insulation displacement contact as claimed  
in claim 2.
  21. A terminal strip having at least one insulation displacement contact as claimed  
in claim 3.
  22. A terminal strip having at least one insulation displacement contact as claimed  
in claim 4.
  23. A terminal strip having at least one insulation displacement contact as claimed  
in claim 5.
  24. A terminal strip having at least one insulation displacement contact as claimed  
in claim 6. --

## REMARKS

Claims 1-24 are now present in this application, with new claims 9-24 being added by the present Preliminary Amendment. It should be noted that the amendments to original claims 1-8 of the present application are non-narrowing amendments, made solely to place the claims in proper form for U.S. practice and not to overcome any prior art or for any other statutory considerations. For example, amendments have been made to broaden the claims; remove reference numerals in the claims; remove the European phrase "characterized in that"; remove multiple dependencies in the claims; and to place claims in a more recognizable U.S. form, including the use of the transitional phrase "comprising" as well as the phrase "wherein". Other such non-narrowing amendments include changing "and/or" to -at least one of—and placing apparatus-type claims in a more recognizable U.S. form (setting elements forth in separate paragraphs, for example). Again, all amendments are non-

narrowing and have been made solely to place the claims in proper form for U.S. practice and not to overcome any prior art or for any other statutory considerations.

**SUBSTITUTE SPECIFICATION**

In accordance with 37 C.F.R. §1.125, a substitute specification has been included in lieu of substitute paragraphs in connection with the present Preliminary Amendment. The substitute specification is submitted in clean form, attached hereto, and is accompanied by a marked-up version showing the changes made to the original specification. The changes have been made in an effort to place the specification in better form for U.S. practice. No new matter has been added by these changes to the specification. Further, the substitute specification includes paragraph numbers to facilitate amendment practice as requested by the U.S. Patent and Trademark Office.

**CONCLUSION**

Accordingly, in view of the above amendments and remarks, an early indication of the allowability of each of claims 1-24 in connection with the present application is earnestly solicited.

Should there be any outstanding matters that need to be resolved in the present application, the Examiner is respectfully requested to contact Donald J. Daley at the telephone number of the undersigned below.

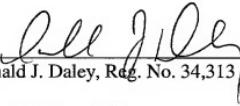
New U.S. Application  
Docket No.: 32860-000196

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 08-0750 for any additional fees required under 37 C.F.R. § 1.16 or under 37 C.F.R. § 1.17; particularly, extension of time fees.

Respectfully submitted,

HARNESS, DICKEY & PIERCE, P.L.C.

By:

  
Donald J. Daley, Reg. No. 34,313

P.O. Box 8910  
Reston, Virginia 20195  
(703) 390-3030

DJD:kna

10030303-110901

ABSTRACT OF THE DISCLOSURE

An insulation displacement contact, for example for terminal strips, which has a slotted, sprung contact region as a contact-making slot on a connecting bracket, which contact region is surrounded and reinforced by an outer spring clip. The invention provides that the spring clip is designed to form an insulation displacement blade in at least one end region.

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1999P03326WO  
PCT/DE00/01343

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Description

Insulation displacement contact, and a connecting terminal

5

FIELD OF THE INVENTION generally

The invention relates to an insulation displacement contact. More particularly, it relates to an insulation displacement contact, for example, for terminal strips, which has a slotted, sprung contact region as a contact-making slot on a connecting bracket, where the contact region is 10 surrounded and reinforced by an outer spring clip. Such a known BACKGROUND OF THE INVENTION insulation displacement contact is known (DE-CI-197 32 182) for example. Further,

DE 85 25 981 U1 discloses a two-part insulation displacement contact element, in which two separate contact elements having a contact-making slot are used. These surround both sides of a conductor with which contact is to be made, and pinch this conductor between them. When contact has been made, the first 15 contact element in this case surrounds the other, like a spring clip. The respective contact-making slots are in this case widened like funnels in their entry region, forming an insulation displacement contact. In this embodiment, the insulation displacement contacts 20 must be operated like tongs once the conductor has been inserted.

In the described, known insulation displacement contact, the material of the spring clip can be matched 30 to the spring characteristics, and the contact region can be matched by shaping and the material coming to a compromise in order to achieve a cutting region and a contact region.

SUMMARY OF THE INVENTION

35 The invention is based on the object of developing the described insulation displacement contact further, such

that its cutting characteristics and contact characteristics can be even better matched.

- The described object is achieved by an insulation displacement contact as claimed in claim 1. In this case, the spring clip is designed to form an insulation displacement blade in at least one end region. This results in a cutting blade, or initial cutting blade in an initial cutting region, composed of mechanically particularly hard material, so that even cold, brittle insulation on a conductor can easily be cut down to a conductive core. The shape of the contact region in the interior of the contact-making slot can also be matched to achieve particularly good contact characteristics.
- This is due to the fact that the cutting blades which are formed from the spring clip, can be matched not only in terms of the initial cutting characteristics but also, if required, in terms of their secondary cutting characteristics.

The spring clip and cutting blades which are formed from the spring clip may be formed from suitably hard material. If required, the cutting blades may be specially hardened. The contact region may be formed 5 from electrically highly conductive material.

The insulation displacement contact can advantageously be designed for use in a connecting terminal, in particular in a terminal strip, such that each 10 connecting bracket forms a contact-making slot at each of its ends.

The spring clip and/or connecting bracket can advantageously be designed such that the limbs of the 15 spring clip secure the contact-making slot in its position.

A connecting terminal having at least one insulation displacement contact can advantageously be provided 20 according to one of the embodiments described above. In particular, a terminal strip having at least one insulation displacement contact can be provided in the embodiments described above.

#### BRIEF DESCRIPTION OF THE DRAWINGS

25 The invention will now be explained in more detail with reference to an exemplary embodiment which is illustrated, in perspective form, in the drawing, <sup>and</sup> in which:

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

30 a slotted, sprung contact region is ~~in each case~~ formed as a contact-making slot 2 on a connecting bracket 1. This contact region is surrounded by an outer spring clip 3, reinforcing its spring effect. <sup>shewn in the drawing</sup> The spring clip 3 is designed to form cutting blades 4 in at least one end region, in the exemplary embodiment) in both end regions. The cutting blades 4 form a V-shaped entry region for initial cutting and for cutting open the insulation of a conductor to be inserted and to be

connected. This can be followed by a secondary cutting region and also by the contact region itself.<sup>4</sup> In the exemplary embodiment, a subsequent

shown in  
the drawing

5 cutting region 5 is followed by a contact region 6, which is advantageously formed to be blunt and to be composed of electrically highly conductive material, thus protecting a conductor core. A secondary cutting region 5 may be in the form not only of the spring clip but also in the form of the connecting bracket 1, depending on the specific requirements.

10 The spring clip 3 and connecting bracket 1 in the exemplary embodiment have recesses and tongues such that the limbs of the spring clip 1 secure the contact-making slot 2 in its position. This prevents the limbs from being tilted and deflected into a number of planes, even when a number of conductors are inserted.

15 In the exemplary embodiment, the connecting bracket 1 forms a contact-making slot 2 at each of its ends.

20 A connecting terminal having at least one insulation displacement contact can advantageously be formed in one of the described embodiments. In particular, a terminal strip having screwless connections can be formed in this way.

VARIATIONS  
OF

MAY 28, 2001  
1999P03326WO  
PCT/DE00/01343

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What is Claimed is:  
Patent Claims

Comprising:

(Amended)

1. An insulation displacement contact, for example for terminal strips, which has [a slotted, sprung] contact region as a contact-making slot [(2)] on a connecting bracket [(1)], [which contact region is surrounded and reinforced by an outer spring clip (3)], characterized in that [the spring clip (3) is designed to form] an insulation displacement blade [(4)] in, at least one end region, [with] the [cutting] blade [(4)] on the end region or regions forming an entry region [which is] capable of cutting and [is] located in front of the contact region.
2. (Amended) The insulation displacement contact as claimed in claim 1, characterized in that [the contact-making slot (2) is designed with] blunt contact zones [in order to protect a conductor core].
3. (Amended) The insulation displacement contact as claimed in claim 2, characterized in that [the spring clip (3) and cutting blades (4)] are formed from suitably hard material, and [in that] the contact region [(6)] is formed from electrically [highly] conductive material.
4. (Amended) The insulation displacement contact as claimed in one of the preceding claims, characterized in that each connecting bracket [(1)] forms a contact-making slot [(2)] at each of its ends.
5. (Amended) The insulation displacement contact as claimed in one of the preceding claims, characterized in that the spring clip [(3)] and/or the connecting bracket [(1)] are designed such that the limbs of the spring clip [(1)] secure the contact-making slot [(2)] in its position.
6. (Amended) An insulating displacement contact as claimed in one of the preceding claims, characterized in that
- surrounding  
and  
protecting  
the  
contact  
region

## MARKED-UP VERSIONS OF ABSTRACT

GR 99 P 3326

### Abstract

Insulation displacement contact, and a connecting terminal

An insulation displacement contact, for example for terminal strips, which has a slotted, sprung contact region as a contact-making slot (27) on a connecting bracket (11), which contact region is surrounded and reinforced by an outer spring slip (37). The invention provides that the spring clip (37) is designed to form an insulation displacement blade (47) in at least one end region.

Figure 1

cutting blade on the end region forms an entry region  
which is capable of cutting, and is located in front of  
the contact region.

7. (Amended) A connecting terminal having at least one  
5 insulation displacement contact as claimed in one of  
claims 1 to of claim 1
8. (Amended) A terminal strip having at least one insulation  
displacement contact as claimed in one of claims 1 to  
of claim 1

New

9.	same as 4,	but dep m 2	
10.	" 4,	" " 3	
11.	" 5,	" " 2	
12.	" 5	" " 3	
13.	" 6	" " 2	
14.	b		3
15.	same as 7,	but dep m 2	
16.	" 7,	" 3	
17.	" 7	" 4	
18.	" 7	" 5	
19.	" 7	" 6	
20.	" 8	" 2	
21.	" 8	" 3	
22.	" 8	" 4	
23.	" 8	" 5	
24.	" 8	" 6	

## SUBSTITUTE SPECIFICATION

### INSULATION DISPLACEMENT CONTACT AND CONNECTOR

[0001] This application is the national phase under 35 U.S.C. § 371 of PCT International Application No. PCT/DE00/01343 which has an International filing date of April 28, 2000, which designated the United States of America, the entire contents of which are hereby incorporated by reference.

#### Field of the Invention

[0002] The invention generally relates to an insulation displacement contact. More preferably, it relates to an insulation displacement contact for terminal strips, including a slotted, sprung contact region as a contact-making slot on a connecting bracket, wherein the contact region is surrounded and reinforced by an outer spring slip.

#### Background of the Invention

[0003] A known insulation displacement contact is disclosed in (DE-C1-197 32 182), for example. Further, DE 85 25 981 U1 discloses a two-part insulation displacement contact element, in which two separate contact elements having a contact-making slot are used. These surround both sides of a conductor with which contact is to be made, and pinch this conductor between them. When contact has been made, the first contact element surrounds the other, like a spring clip. The respective contact-making slots are widened like funnels in their entry region, forming an insulation displacement contact. In this embodiment, the insulation displacement contacts must be operated like tongs once the conductor has been inserted.

[0004] In the described, known insulation displacement contact, the material of the spring clip can be matched to the spring characteristics. Further, the contact region can be matched by shaping and the material coming to a compromise in order to achieve a cutting region and a contact region.

#### SUMMARY OF THE INVENTION

[0005] The invention is based an object of developing the described insulation displacement contact further, such that its cutting characteristics and contact characteristics can be even better matched.

[0006] The described object is achieved by an insulation displacement contact as claimed in claim 1, for example. In this case, the spring clip is designed to form an insulation displacement blade in at least one end region. This results in a cutting blade, or initial cutting blade in an initial cutting region, of mechanically particularly hard material. As such, even

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100011, 100012, 100013, 100014

cold, brittle insulation on a conductor can easily be cut down to a conductive core. The shape of the contact region in the interior of the contact-making slot can also be matched to achieve particularly good contact characteristics. The contact-making slot can thus be formed with blunt contact zones in order to protect a contact core. This is due to the fact that the cutting blades which are formed from the spring clip, can be matched not only in terms of the initial cutting characteristics but also, if required, in terms of their secondary cutting characteristics. [0007] The spring clip and cutting blades which are formed from the spring clip may be formed from suitably hard material. If required, the cutting blades may be specially hardened. The contact region may be formed from electrically highly conductive material.

[0008] The insulation displacement contact can advantageously be designed for use in a connecting terminal, in particular in a terminal strip, such that each connecting bracket forms a contact-making slot at each of its ends.

[0009] The spring clip and/or connecting bracket can advantageously be designed such that the limbs of the spring clip secure the contact-making slot in its position.

[0010] A connecting terminal having at least one insulation displacement contact can advantageously be provided according to one of the embodiments described above. In particular, a terminal strip having at least one insulation displacement contact can be provided in the embodiments described above.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

[00011] The invention will now be explained in more detail with reference to an exemplary embodiment which is illustrated, in perspective form, in the drawing.

#### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

[00012] The drawing figure illustrates a slotted, sprung contact region formed as a contact-making slot 2 on a connecting bracket 1. This contact region is surrounded by an outer spring clip 3, reinforcing its spring effect.

[00013] The spring clip 3 is designed to form cutting blades 4 in at least one end region, in the exemplary embodiment shown in the drawing, in both end regions. The cutting blades 4 form a V-shaped entry region for initial cutting and for cutting open the insulation of a conductor to be inserted and to be connected. This can be followed by a secondary cutting region and also by the contact region itself.

[00014] In the exemplary embodiment shown in the drawing, a subsequent cutting region 5 is followed by a contact region 6, which is advantageously formed to be blunt and to be of electrically highly conductive material, thus protecting a conductor core. A secondary cutting region 5 may be in the form not only of the spring clip but also in the form of the connecting bracket 1, depending on the specific requirements.

[00015]The spring clip 3 and connecting bracket 1 in the exemplary embodiment have recesses and tongues such that the limbs of the spring clip 1 secure the contact-making slot 2 in its position. This prevents the limbs from being tilted and deflected into a number of planes, even when a number of conductors are inserted.

[00016]In the exemplary embodiment, the connecting bracket 1 forms a contact-making slot 2 at each of its ends.

[00017]A connecting terminal having at least one insulation displacement contact can advantageously be formed in one of the described embodiments. In particular, a terminal strip having screwless connections can be formed in this way.

[00018]The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

T10030302-110901

MAY 28, 2001  
1999P03326WO  
PCT/DE00/01343

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DE 000001343

Description

Insulation displacement contact, and a connecting terminal

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The invention relates to an insulation displacement contact, for example for terminal strips, which has a slotted, sprung contact region as a contact-making slot on a connecting bracket, which contact region is surrounded and reinforced by an outer spring slip. Such an insulation displacement contact is known (DE-C1-10 197 32 182).

DE 85 25 981 U1 discloses a two-part insulation displacement contact element, in which two separate contact elements having a contact-making slot are used. These surround both sides of a conductor with which contact is to be made, and pinches this conductor between them. When contact has been made, the first contact element in this case surrounds the other, like a spring clip. The respective contact-making slots are in this case widened like funnels in their entry region, forming an insulation displacement contact. In this embodiment, the insulation displacement contacts must be operated like tongs once the conductor has been inserted.

In the described, known insulation displacement contact, the material of the spring clip can be matched to the spring characteristics, and the contact region can be matched, by shaping and the material coming to a compromise in order to achieve a cutting region and a contact region.

35 The invention is based on the object of developing the described insulation displacement contact further such

that its cutting characteristics and contact characteristics can be even better matched.

- The described object is achieved by an insulation displacement contact as claimed in claim 1. In this case, the spring clip is designed to form an insulation displacement blade in at least one end region. This results in a cutting blade, or initial cutting blade in an initial cutting region, composed of mechanically particularly hard material, so that even cold, brittle insulation on a conductor can easily be cut down to a conductive core. The shape of the contact region in the interior of the contact-making slot can also be matched to achieve particularly good contact characteristics.
- The contact-making slot can thus be formed with blunt contact zones in order to protect a contact core, since the cutting blades which are formed from the spring clip can be matched not only in terms of the initial cutting characteristics but also, if required, in terms of their secondary cutting characteristics.

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The spring clip and cutting blades which are formed from the spring clip may be formed from suitably hard material. If required, the cutting blades may be specially hardened. The contact region may be formed from electrically highly conductive material.

The insulation displacement contact can advantageously be designed for use in a connecting terminal, in particular in a terminal strip, such that each connecting bracket forms a contact-making slot at each of its ends.

The spring clip and/or connecting bracket can advantageously be designed such that the limbs of the spring clip secure the contact-making slot in its position.

A connecting terminal having at least one insulation displacement contact can advantageously be provided according to one of the embodiments described above. In particular, a terminal strip having at least one insulation displacement contact can be provided in the embodiments described above.

25 The invention will now be explained in more detail with reference to an exemplary embodiment which is illustrated, in perspective form, in the drawing, and in which:

30 a slotted, sprung contact region is in each case formed as a contact-making slot 2 on a connecting bracket 1. This contact region is surrounded by an outer spring clip 3, reinforcing its spring effect. The spring clip 3 is designed to form cutting blades 4 in at least one  
35 end region, in the exemplary embodiment in both end regions. The cutting blades 4 form a V-shaped entry region for initial cutting and for cutting open the insulation of a conductor to be inserted and to be

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connected. This can be followed by a secondary cutting region and also by the contact region itself. In the exemplary embodiment, a subsequent

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cutting region 5 is followed by a contact region 6, which is advantageously formed to be blunt and to be composed of electrically highly conductive material, thus protecting a conductor core. A secondary cutting 5 region 5 may be in the form not only of the spring clip but also in the form of the connecting bracket 1, depending on the specific requirements.

The spring clip 3 and connecting bracket 1 in the 10 exemplary embodiment have recesses and tongues such that the limbs of the spring clip 1 secure the contact-making slot 2 in its position. This prevents the limbs from being tilted and deflected into a number of planes, even when a number of conductors are inserted.

15 In the exemplary embodiment, the connecting bracket 1 forms a contact-making slot 2 at each of its ends.

A connecting terminal having at least one insulation 20 displacement contact can advantageously be formed in one of the described embodiments. In particular, a terminal strip having screwless connections can be formed in this way.

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Patent Claims

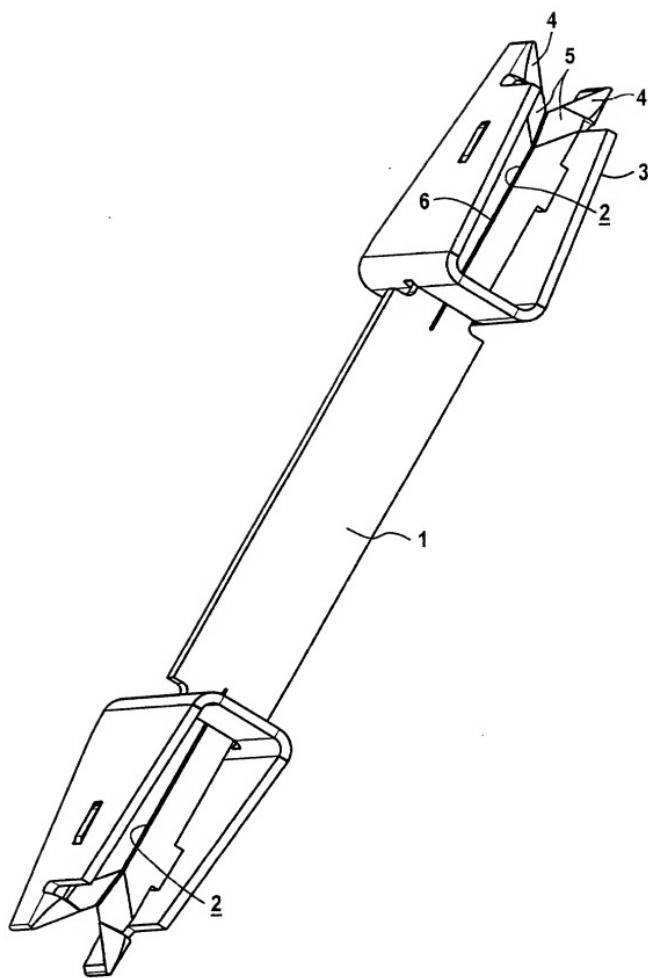
1. An insulation displacement contact, for example for terminal strips, which has a slotted, sprung 5 contact region as a contact-making slot (2) on a connecting bracket (1), which contact region is surrounded and reinforced by an outer spring clip (3), characterized in that the spring clip (3) is designed to form an insulation displacement blade (4) in at 10 least one end region, with the cutting blade (4) on the end region or regions forming an entry region which is capable of cutting and is located in front of the contact region.
2. The insulation displacement contact as claimed in 15 claim 1, characterized in that the contact-making slot (2) is designed with blunt contact zones in order to protect a conductor core.
3. The insulation displacement contact as claimed in claim 2, characterized in that the spring clip (3) and 20 cutting blades (4) are formed from suitably hard material, and in that the contact region (6) is formed from electrically highly conductive material.
4. The insulation displacement contact as claimed in one of the preceding claims, characterized in that 25 each connecting bracket (1) forms a contact-making slot (2) at each of its ends.
5. The insulation displacement contact as claimed in one of the preceding claims, characterized in that the spring clip (3) and/or the connecting bracket (1) 30 are designed such that the limbs of the spring clip (1) secure the contact-making slot (2) in its position.
6. An insulating displacement contact as claimed in one of the preceding claims, characterized in that the

cutting blade on the end region forms an entry region which is capable of cutting and is located in front of the contact region.

7. A connecting terminal having at least one insulation displacement contact as claimed in one of claims 1 to 6.

8. A terminal strip having at least one insulation displacement contact as claimed in one of claims 1 to 6.

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 German Language Declaration

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PCT internationale Anmeldung

PCT Anmeldungsnummer PCT/DE00/01343

abgereicht wurde und am \_\_\_\_\_  
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subject matter which is claimed and for which a patent  
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**INSULATION DISPLACEMENT**  
**CONTACT AND CONNECTOR**

the specification of which

(check one)

is attached hereto.

was filed on 28.04.2000 as

PCT international application

PCT Application No. PCT/DE00/01343

and was amended on \_\_\_\_\_

(if applicable)

I hereby state that I have reviewed and understand the  
contents of the above identified specification, including  
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above.

I acknowledge the duty to disclose information which is  
material to the examination of this application in  
accordance with Title 37, Code of Federal Regulations,  
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I hereby claim foreign priority benefits under Title 35,  
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for patent or inventor's certificate listed below and have  
also identified below any foreign application for patent  
or inventor's certificate having a filing date before that  
of the application on which priority is claimed.

# German Language Declaration

Prior foreign applications  
Priorität beansprucht

Priority Claimed

<u>19921769_6</u> (Number) (Nummer)	<u>DE</u> (Country) (Land)	<u>11.05.1999</u> (Day Month Year Filed) (Tag Monat Jahr eingereicht)	<input checked="" type="checkbox"/> Yes Ja	<input type="checkbox"/> No Nein
			<input type="checkbox"/> Yes Ja <input type="checkbox"/> No Nein	
			<input type="checkbox"/> Yes Ja <input type="checkbox"/> No Nein	

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I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §122, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

<u>PCT/DE00/01343</u> (Application Serial No.) (Anmeldeseriennummer)	<u>28.04.2000</u> (Filing Date D, M, Y) (Anmelde datum T, M, J)	<u>(Status)</u> (patentiert, anhängig, aufgegeben)	<u>pending</u> (Status) (patented, pending, abandoned)
<u>(Application Serial No.)</u> (Anmeldeseriennummer)	<u>(Filing Date D,M,Y)</u> (Anmelde datum T, M, J)	<u>(Status)</u> (patentiert, anhängig, aufgeben)	<u>(Status)</u> (patented, pending, abandoned)

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Voller Name des einzigen oder ursprünglichen Erfinders: <b>JOHANN HERRMANN</b>	Full name of sole or first inventor: <b>JOHANN HERRMANN</b>
Unterschrift des Erfinders, Wohnsitz <b>MALLERSDORF-PFAFFENBERG, DEUTSCHLAND</b> <i>DEX</i>	Inventory's signature Residence <b>MALLERSDORF-PFAFFENBERG, GERMANY</b>
Staatsangehörigkeit <b>DEUTSCH</b>	Citizenship <b>GERMAN</b>
Postanschrift <b>OBERHASELBACH 206 84066 MALLERSDORF-PFAFFENBERG DEUTSCHLAND</b>	Post Office Address <b>OBERHASELBACH 206 84066 MALLERSDORF-PFAFFENBERG GERMANY</b>
Voller Name des zweiten Miterfinders (falls zutreffend). <b>GÜNTHER WEISSBERGER</b>	Full name of second joint inventor, if any: <b>GÜNTHER WEISSBERGER</b>
Unterschrift des Erfinders Wohnsitz <b>KELHEIM, DEUTSCHLAND</b> <i>DEX</i>	Second Inventor's signature Residence <b>KELHEIM, GERMANY</b>
Staatsangehörigkeit <b>DEUTSCH</b>	Citizenship <b>GERMAN</b>
Postanschrift <b>GISELASTR.11 93309 KELHEIM DEUTSCHLAND</b>	Post Office Address <b>GISELASTR.11 93309 KELHEIM GERMANY</b>

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